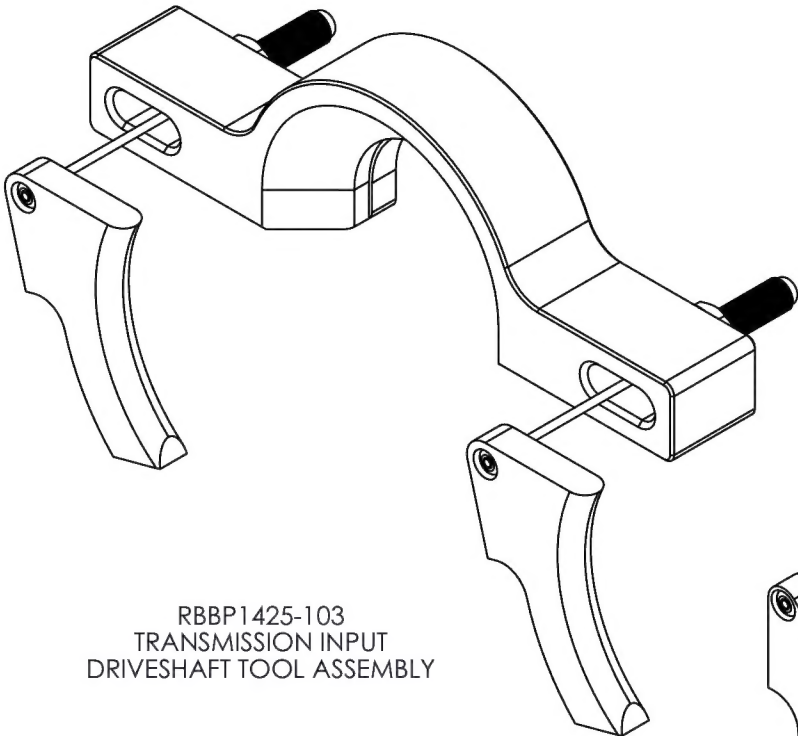
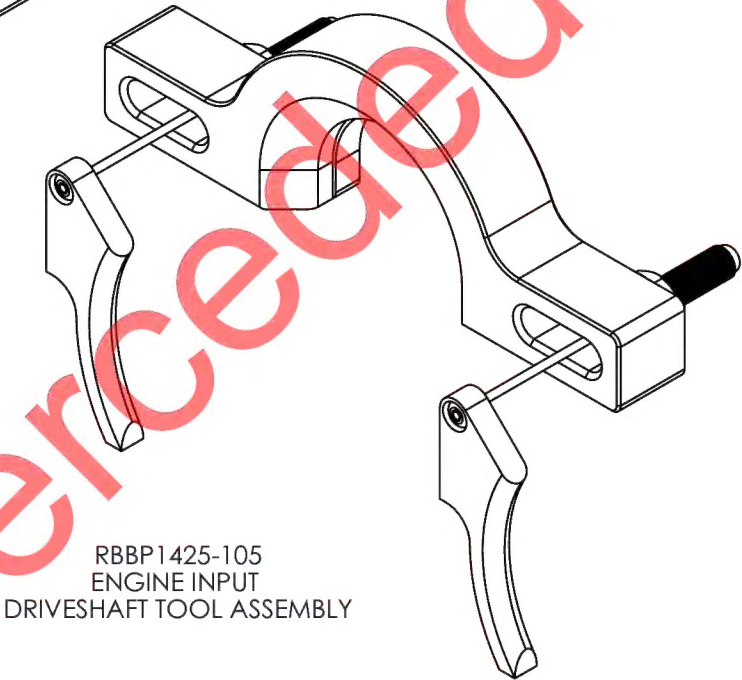


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	4/24/2009	RJC	RW
1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W.	12/17/2010	RJC	RW
2	CH'D -103-07 Ø.332 HOLE COUNTERSINK WAS 82° IS 90° PER G.E.	8/15/2011	RJC	GE
2A	CH'D PRECISION FROM .XXX TO .XX ON NON-CRITICAL PARTS, -103-05 REMOVED .500 DIM FROM HEAD REPLACED WITH 1.75 OVERALL AND REF. 1.25, -103-09 ADDED REF. 1.25, -103-19 ADDED B/O INFO, -103-17 CH'D HEX NUT WAS MCMASTER-CARR #91841A235 IS #90480A2356.	10/22/2013	CF5	GE
2B	-107 & -109 ADDED ASSEMBLY.	5/2/2014	DPD	RJC



RBBP1425-103
TRANSMISSION INPUT
DRIVESHAFT TOOL ASSEMBLY



RBBP1425-105
ENGINE INPUT
DRIVESHAFT TOOL ASSEMBLY

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
					X		-101	1	INPUT DRIVESHAFT TOOL KIT			1
				X	1		-103		TRANS. INPUT DRIVESHAFT TOOL			2
			1				-103-01		BASE	DELFIN, WHITE	1-1/4 X 2-5/8 X 8-3/4	3
	1						-103-03		KEEPER	4140 Q&T	Ø7-3/4 X 1/2 (MAKES 4 PCS.)	4
1	1	X					-103-05		WELDMENT			5
		1					-103-07		GUIDE	S.S. FLAT BAR	1/2 X 5/8 X 1	6
		1					-103-09		ALL THREAD	S.S.	3/8-24 UNF X 2 MCMASTER-CARR #95412A661 (MOD)	7
	1					B/O	-103-11		CABLE	S.S.	Ø3/32 X 4-5/8 MCMASTER-CARR #3458T76	11
2	2					B/O	-103-13		BALL W/ SHANK SWAGE FITTING	S.S.	Ø3/32 MCMASTER-CARR #3869T62	11/12
			2	2		B/O	-103-17		HEX NUT	STEEL	3/8-24 UNF MCMASTER-CARR #90480A235	2/8
			2	2		B/O	-103-19		WASHER	S.S.	Ø3/8 I.D. MCMASTER-CARR #92141A031	2/8
			X		1		-105		ENG. INPUT DRIVESHAFT TOOL			8
		1					-105-01		BASE	DELFIN, WHITE	1-1/4 X 2-5/8 X 8-3/4	9
1							-105-03		KEEPER	4140 Q&T	Ø7-3/4 X 1/2 (MAKES 4 PCS.)	10
1						B/O	-105-05		CABLE	S.S.	Ø3/32 X 4-1/4 MCMASTER-CARR #3458T76	12
	X			2			-107		TRANS. CABLE ASSEMBLY			11
X							-109		ENGINE CABLE ASSEMBLY			12
ASSY -109	ASSY -107	ASSY -103-05	ASSY -105	ASSY -103	ASSY -101							

UNDER REVIEW

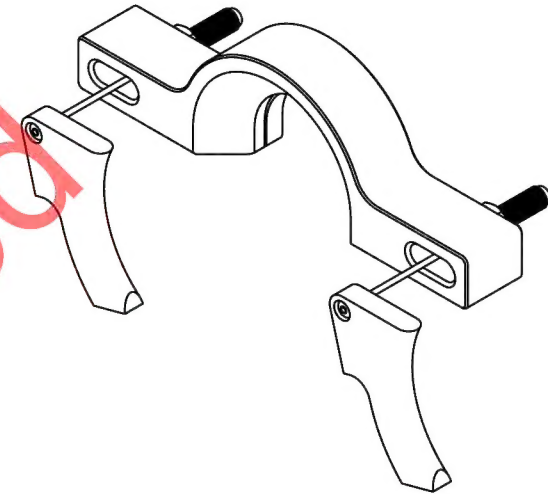
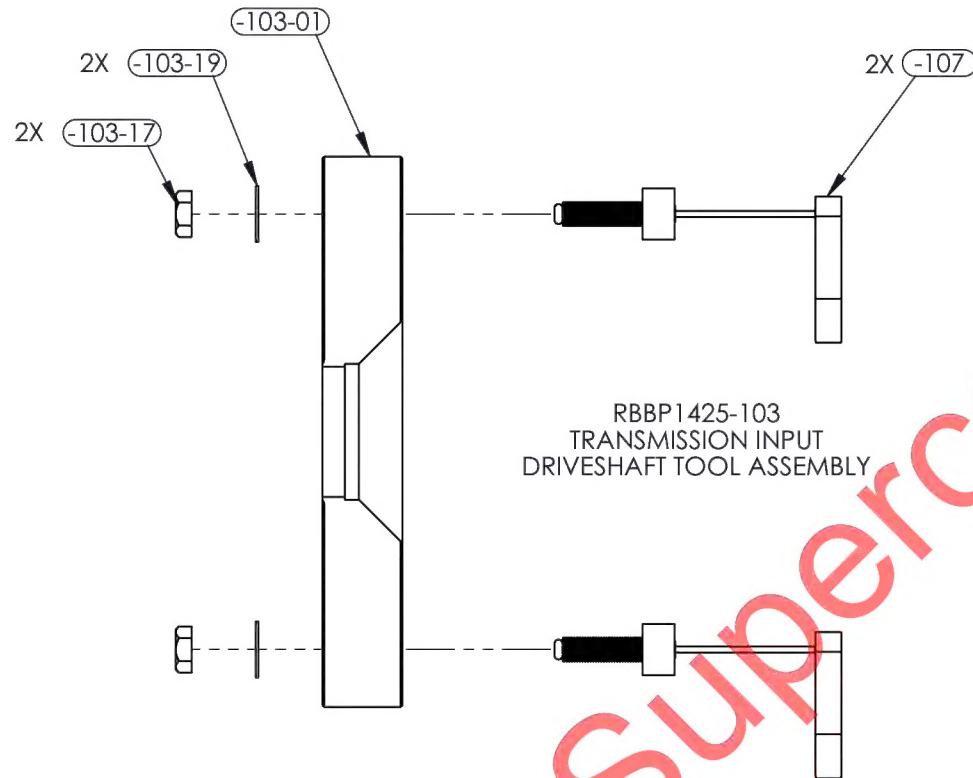
URF 17-647 VM

NOTE:
1. REFERENCE BELL T/N: SKSP1425-101.

RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-101	
REV 2B	
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 1 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	4/24/2009	RJC	RW
1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W. -103-17 CH'D HEX NUT WAS MCMASTER-CARR #91841A235 IS #90480A2356.	12/17/2010	RJC	RW




UNDER REVIEW

URF 17-647 VM

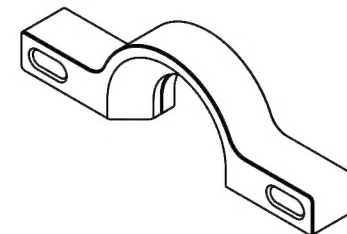
NOTES:

1. PART OF KIT RBBP1425-101.
2. REF. BELL T/N SKSP1425-103.

(103)
TRANSMISSION END COMPRESSION TOOL


 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-103	
REV 2B	
MAT'L	
DRAWN BY: PERRITT	
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH SPEC	
USED ON MODEL BELL 407	
SCALE 1:3	
DATE 1/20/2009	
SHEET 2 OF 12	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N - 103-13 TO OTHER END OF - 105-05 , CH'D INSIDE DIM BETWEEN - 103-13 & - 103-15 , CH'D P.F. TO S.F.	4/24/2009	RJC	RW



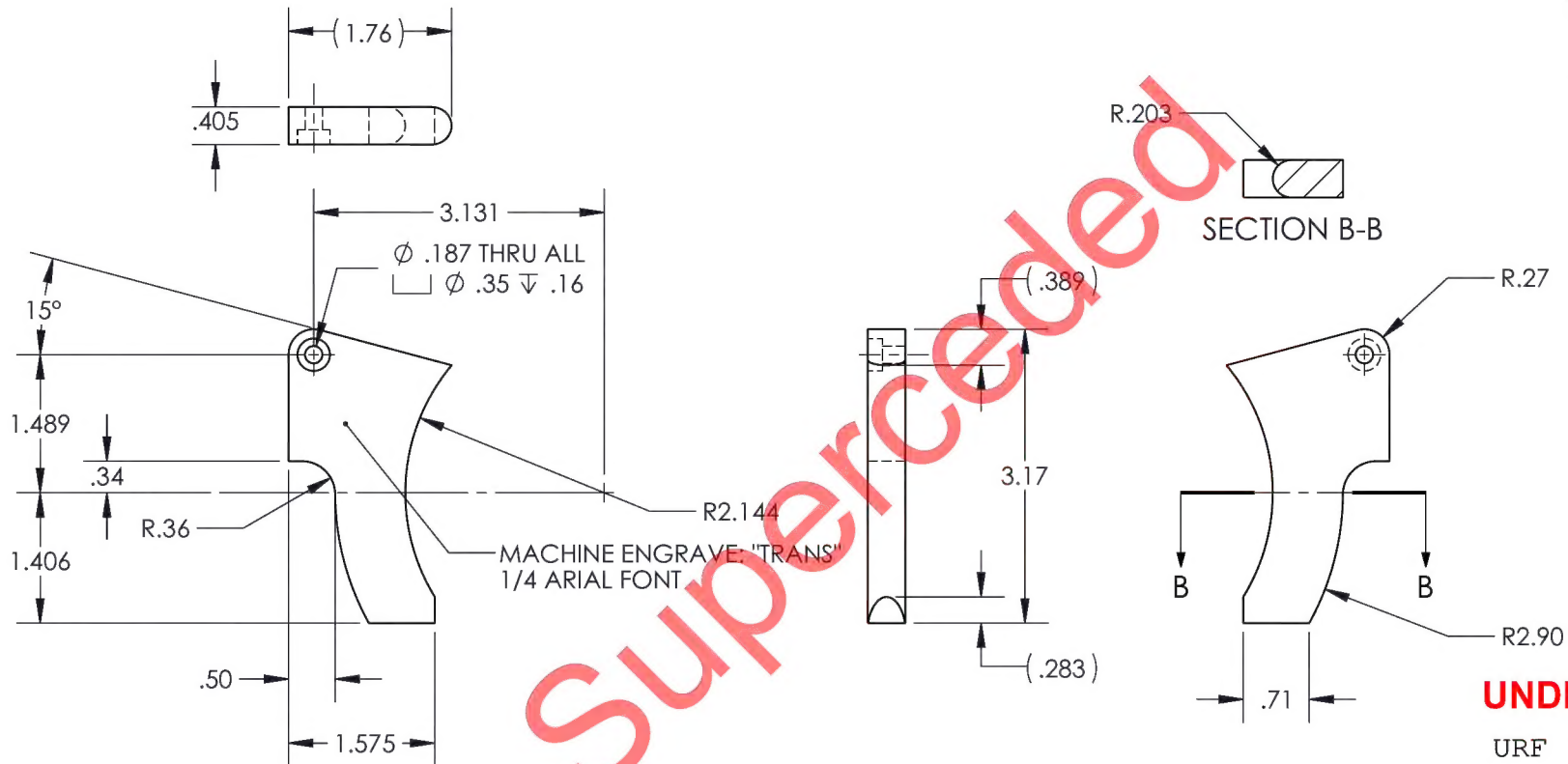
 FILL PLASTIC MACHINE ENGRAVING WITH BLACK INK.

-103-01

 <h1>RED BARN MACHINE</h1>	
TITLE <h2>INPUT DRIVESHAFT TOOL KIT</h2>	
DWG NO. <h3>RBBP1425-103-01</h3>	REV <h3>2B</h3>
MAT'L DELRIN, WHITE UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 407
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3 DATE 1/20/2009 SHEET 3 OF 12	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL




UNDER REVIEW

URF 17-647 VM

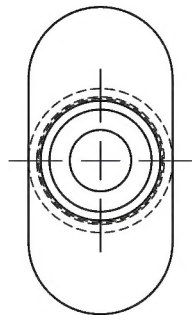
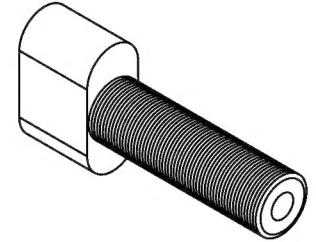
-103-03

KEEPER

 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-103-03	REV 2B
MAT'L 4140 Q&T UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT: RC-32 FINISH: BLACK OXIDE SPEC: 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
USED ON MODEL BELL 407	
SCALE 1:2	DATE 1/20/2009
SHEET 4 OF 12	

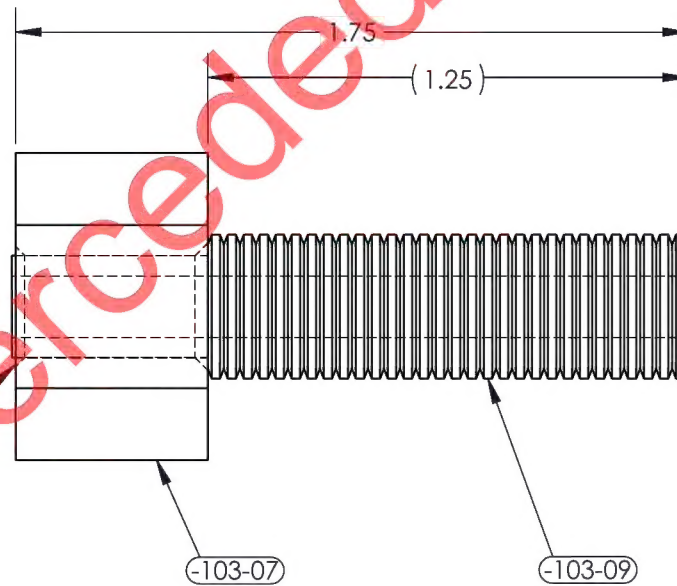
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	-103-05 REMOVED .500 DIM FROM HEAD REPLACED WITH 1.75 OVERALL AND REF. 1.25.	10/22/2013	CFS	GE



CLEAN
THRU
HOLE

Superceded




UNDER REVIEW

URF 17-647 VM

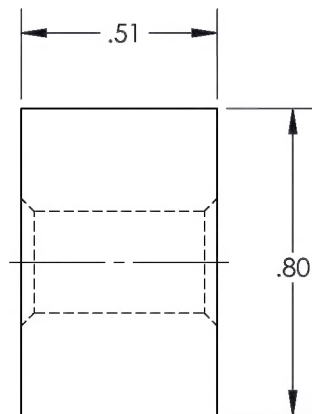
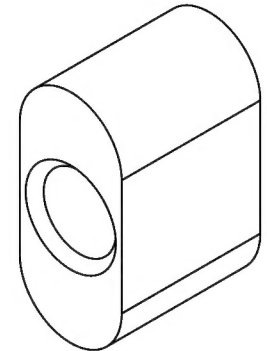


WELDMENT

 RED BARN MACHINE	
TITLE INPUT DRIVE SHAFT TOOL KIT	
DWG NO. RBBP1425-103-05	REV 2B
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 5 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CH'D -103-07 Ø.332 HOLE COUNTERSINK WAS 82° IS 90° PER G.E.	8/15/2011	RJC	GE




Ø .266 THRU ALL S.F. -9
✓ Ø .33 X 90°, BOTH SIDES

UNDER REVIEW

URF 17-647 VM

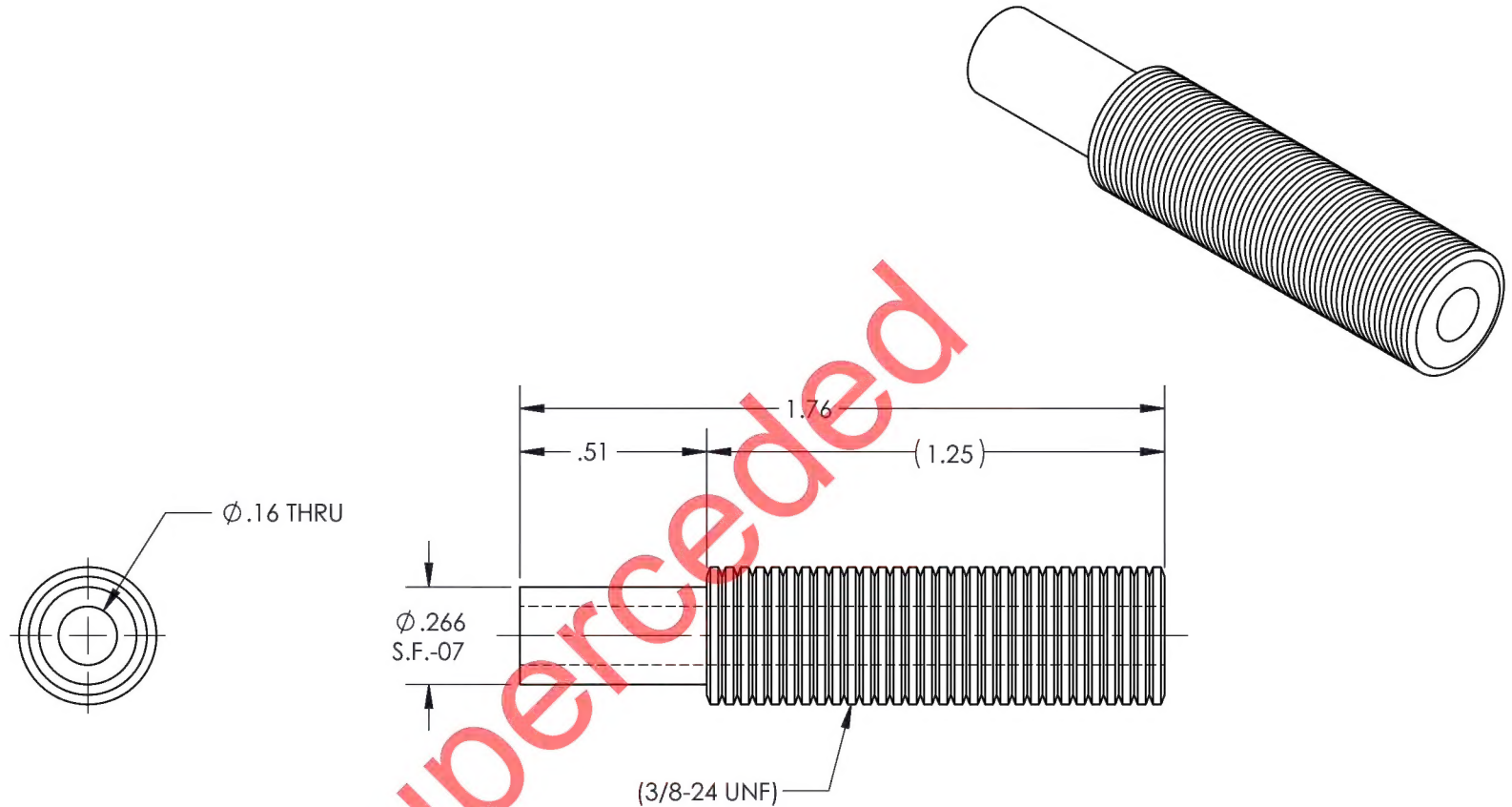


GUIDE

 RED BARN MACHINE	
TITLE INPUT DRIVE SHAFT TOOL KIT	
DWG NO. RBBP1425-103-07	REV 2B
MAT'L S.S. FLAT BAR UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 6 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	-103-09 ADDED REF. 1.25.	10/22/2013	CFS	GE




UNDER REVIEW

URF 17-647 VM

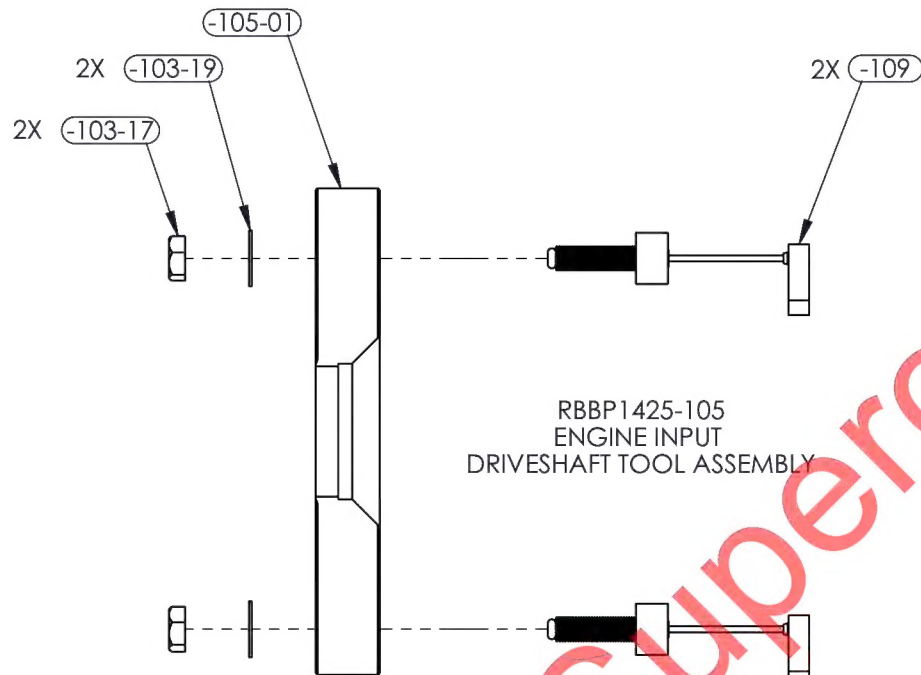
-103-09

ALL THREAD

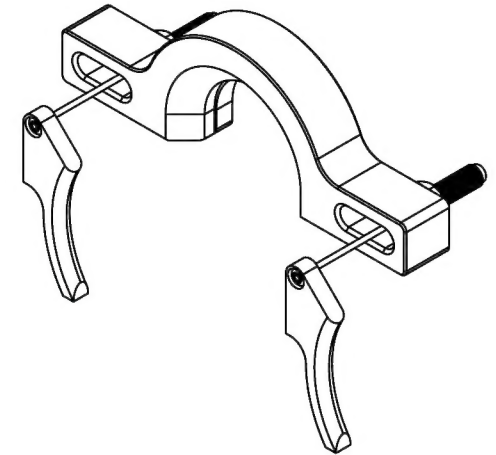
 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBB91425-103-09	REV 2B
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: SPEC:
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 7 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	4/24/2009	RJC	RW
1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W. -103-17 CH'D HEX NUT WAS MCMMASTER-CARR #91841A235 IS #90480A2356.	12/17/2010	RJC	RW



RBBP1425-105
ENGINE INPUT
DRIVESHAFT TOOL ASSEMBLY



UNDER REVIEW


URF 17-647 VM

NOTES:

1. PART OF KIT RBBP1425-101.
2. REF. BELL T/N SKSP1425-105.

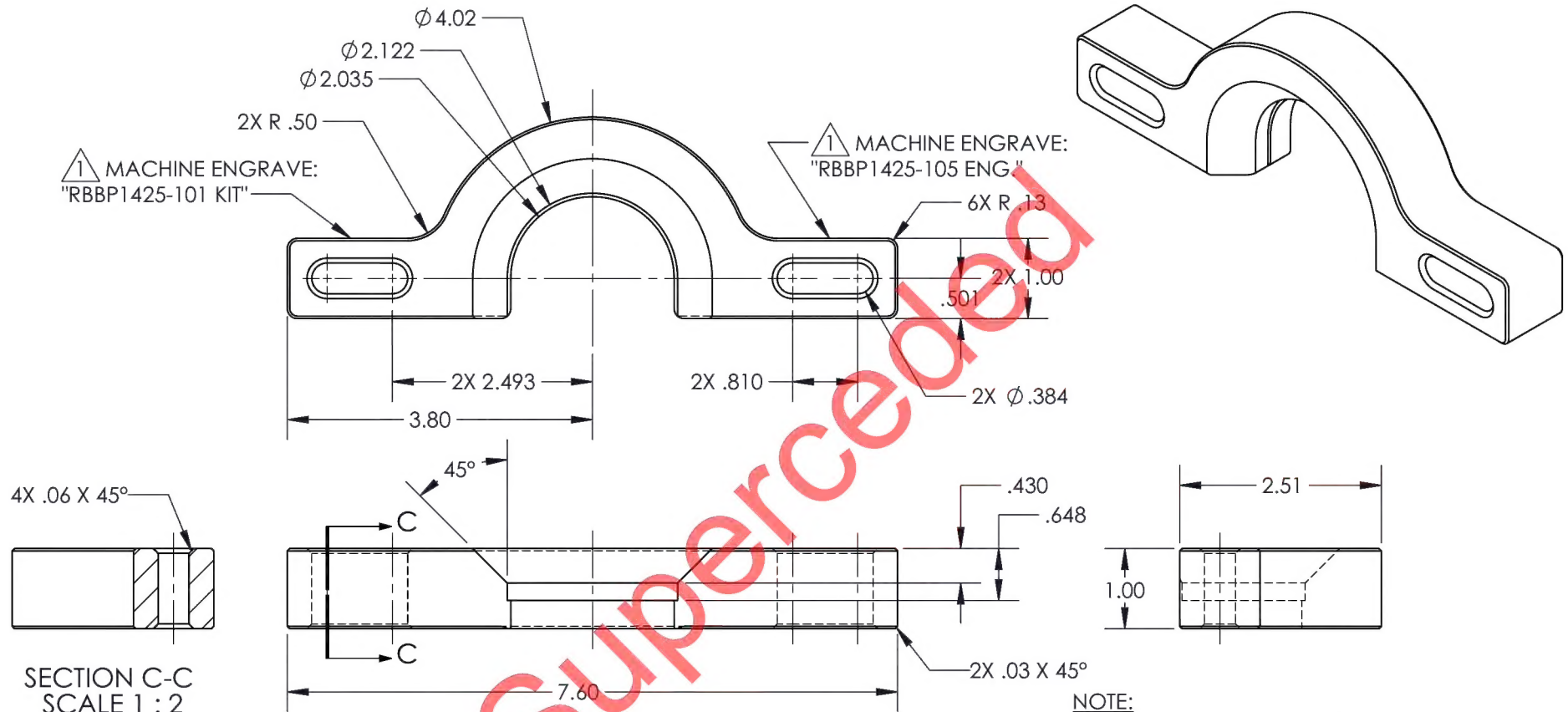
-105

ENGINE END COMPRESSION TOOL

 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-105	REV 2B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	APPROVED <i>D Weil</i>
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:3	DATE 1/20/2009
USED ON MODEL BELL 407	
SHEET 8 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	4/24/2009	RJC	RW



NOTE:
 1 FILL PLASTIC MACHINE ENGRAVING WITH BLACK INK.

UNDER REVIEW

URF 17-647 VM

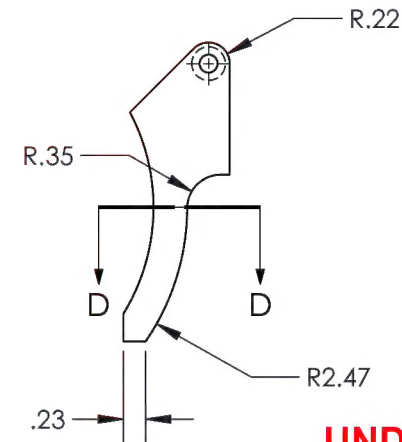
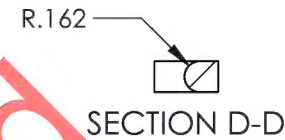
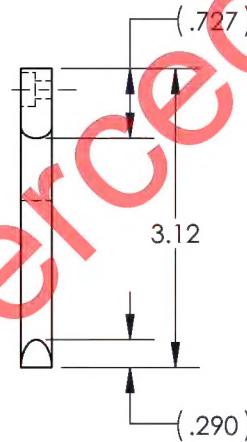
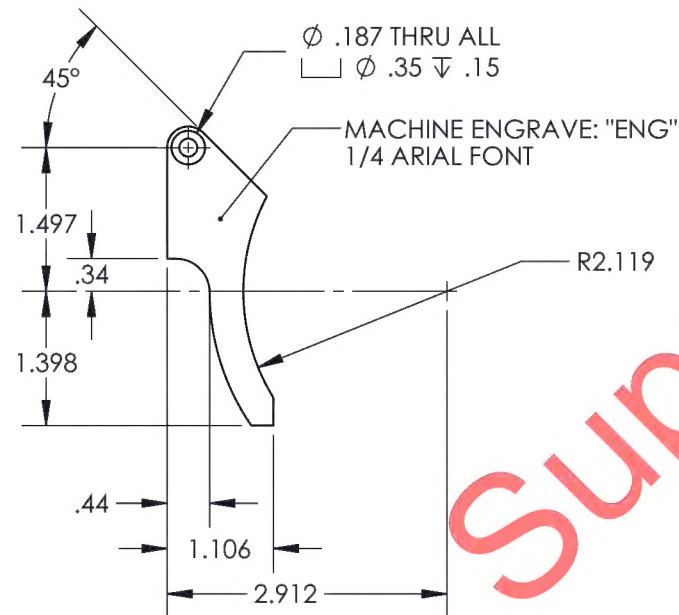
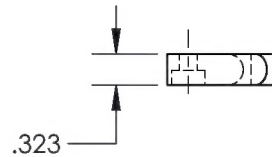
-105-01

BASE

RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-105-01	REV 2B
MAT'L DELRIN, WHITE	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:3	DATE 1/20/2009
SHEET 9 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	4/24/2009	RJC	RW



UNDER REVIEW
URF 17-647 VM

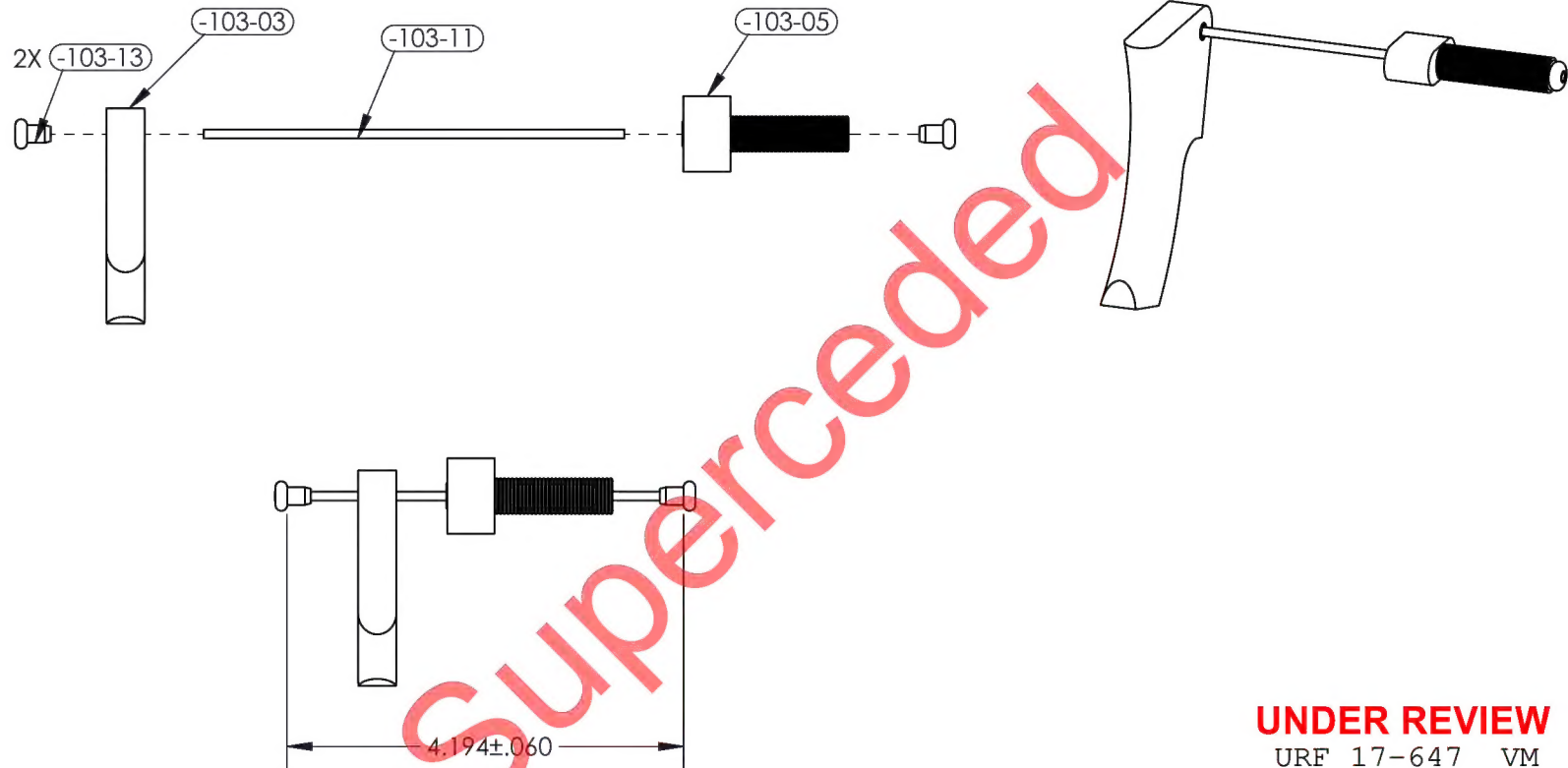
-105-03

KEEPER

RED BARN MACHINE	
INPUT DRIVESHAFT TOOL KIT	
DWG NO.	RBBP1425-105-03
MAT'L	4140 Q&T
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
.XXX ± .005	APPROVED <i>D Weil</i>
.XX ± .01	HEAT TREAT RC-32
.X ± .1	FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 407
SCALE 1:2	DATE 1/20/2009
	SHEET 10 OF 12


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2B	-107 ADDED ASSEMBLY.	5/2/2014	DPD	RJC



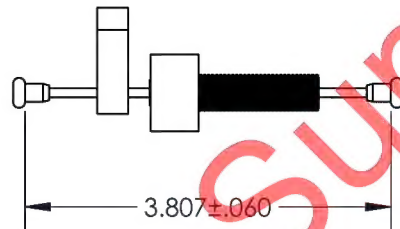
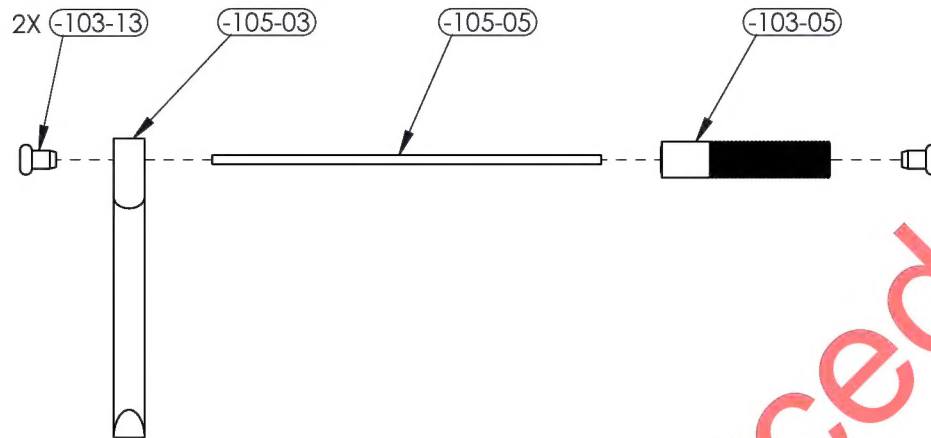
UNDER REVIEW
URF 17-647 VM

(-107)
TRANS. CABLE ASSEMBLY

 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-107	REV 2B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 11 OF 12	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2B	-109 ADDED ASSEMBLY.	5/2/2014	DPD	RJC



-109

ENGINE CABLE ASSEMBLY

UNDER REVIEW
URF 17-647 VM

 RED BARN MACHINE	
TITLE INPUT DRIVESHAFT TOOL KIT	
DWG NO. RBBP1425-109	REV 2B
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 407
SCALE 1:2	DATE 1/20/2009
SHEET 12 OF 12	